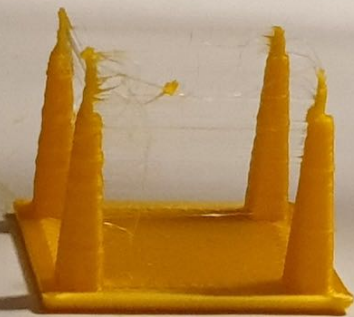
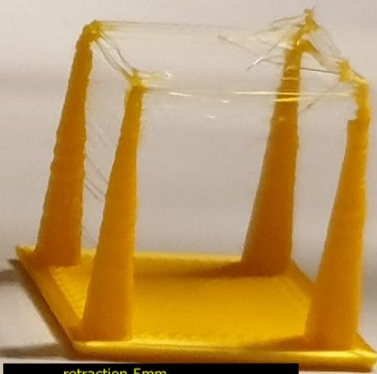


retraction 3mm  
retraction speed 35 mm/s  
temp: 205 C  
Z offset: -1.45



retraction 4mm  
retraction speed 40 mm/s  
temp: 205 C  
Z offset: -1.45



retraction 5mm  
retraction speed 45 mm/s  
temp: 205 C  
Z offset: -1.45



